

## **Ion source control system**

### **Field of the invention**

This invention relates to a control system for an ion source, in particular, a control  
5 system for an open ended gridless ion source.

### **Background of the invention**

In the field of thin film fabrication, gridless ion sources have been known, for  
example from US 4862032, as providing a broad area ion beam capable of providing ion  
assistance for the thin film deposition process.

10 Systems such as those described in US 4862032 require relative large gas flows in  
order to initiate and maintain the ion current. Because of these large gas flows, the ion  
source is susceptible to transients that can occur in the vacuum chamber in which these  
systems operate. The control systems have therefore required circuitry to handle  
instabilities that may be generated. Any fluctuation within the vacuum chamber would  
15 cause a rapid drop in the anode voltage or gas flow or both, that prevented transient  
spikes from developing into a catastrophic event, such as arcing in the vacuum chamber.  
If the transient signal was large enough, the power supply would cut out altogether.

The process of generating the ion current is complex and depends on many  
factors. It can therefore be difficult to distinguish a catastrophic event from the usual  
20 fluctuations that occur in producing the ion current. For example, the onset of the ion  
current itself produces a transient signal. However, for best protection, prior art control  
systems have been over designed such that often the power supply to the ion source  
would cut out unnecessarily. The range of operation of the ion source was therefore  
limited to regions where the ion source was known to be fully stable.

25 The ion source control system therefore allows itself to be dictated to by the  
vacuum chamber environment in order to achieve stable operation, which can be  
frustrating to the user seeking to operate the ion source under a particular set of  
parameters. Furthermore, it can take of the order of several seconds for the ion source to  
achieve stable operation, both at the initial onset of the ion current, and when any  
30 perturbation of the chamber environment occurs. It is therefore in the interests of the user

to operate the ion source conservatively in an attempt to prevent the power supply cutting out and to maintain stable operation. This provides a substantial limitation on the range of operation of the ion source.

Recent advances by the present applicant, as detailed in PCT/AU99/00591 and  
5 PCT/AU01/01548 the contents of which are herein incorporated by reference, have provided a gridless ion source having far greater gas ionization efficiency than was previously known. Greater gas efficiency allows the same ion current to be produced from a reduced gas flow with greater stability and more reliability in initiating the ion current. However, these systems have tended to operate with a power supply as is typical  
10 in the prior art, and thus have been known to cut out due to spurious events in the vacuum chamber even though those spurious events are not true catastrophic events.

### Summary of the invention

Accordingly, in a first aspect, the invention resides in a method of operating an ion source comprising providing a voltage signal to an anode of the ion source, providing  
15 a signal to a gas supply of the ion source to cause gas to be provided to an ionization region of the ion source, providing a signal to a cathode of the ion source to cause electrons to be emitted by the cathode such that electrons emitted by the cathode are accelerated toward the anode to cause ionization of the gas, thereby producing an ion current, wherein the anode voltage signal comprises a voltage that modulates between a  
20 first voltage above a threshold and a second voltage below the threshold.

In a first embodiment, the threshold is an ionization threshold. Preferably the threshold and the frequency and duty cycle of the modulation are set so as to extinguish the ion current during the period where the anode voltage signal is below the threshold. Preferably the second voltage is zero.

25 In an alternative embodiment, the threshold is a fault condition threshold. Preferably the threshold and the frequency and duty cycle of the modulation are set so as to alleviate a fault condition during the period where the anode voltage signal is below the threshold.

In a further embodiment, the anode voltage signal modulates above and below a  
30 fault condition threshold only during the presence of the fault condition.

Preferably the frequency of the voltage cycle is greater than 1 Hz, more preferably greater than 10 Hz and more preferably is greater than 100 Hz.

Preferably the anode voltage comprises a rectified mains signal

5 Preferably the anode voltage signal is unregulated.

In a further aspect, the invention resides in a control system for an ion source comprising an anode voltage generator, a gas supply signal generator and a cathode signal generator, wherein the anode voltage generator provides a voltage signal to an anode of the ion source, wherein the gas supply signal generator generates a signal to  
10 cause a gas to be provided to an ionization region of the ion source, wherein the cathode signal generator generates a signal to cause electrons to be emitted by a cathode of the ion source such that electrons emitted by the cathode are accelerated toward the anode to cause ionization of the gas, and wherein the anode voltage generated comprises a voltage that modulates between a first voltage above a threshold and a second voltage below the  
15 threshold.

In one embodiment, the voltage signal generator comprises a circuit providing a mains rectified voltage. Preferably the circuit provides a variable mains rectified voltage.

In a further aspect, the invention resides in an ion beam system comprising an ion source head and a control system, the ion source head comprising an anode, an electron  
20 emitting cathode, an ionization region disposed between said anode and said cathode, and a gas supply, the control system comprising an anode voltage generator for providing a voltage signal to the anode, wherein the anode voltage signal comprises a voltage that modulates between a first voltage above a threshold and a second voltage below the threshold.

## 25 **Brief description of the drawings**

The invention will now be described, by way of example only, with reference to specific embodiments, and to the accompanying figures in which :

Figure 1 is a partial cross-sectional elevation of an source operable according to the invention;

Figure 2 is a plan view of the ion source in Figure 1;

Figure 3 shows a schematic circuit diagram for the anode signal generator;

Figure 4 shows the anode voltage signal produced at different stages of the voltage generating circuit;

5        Figure 5 shows an output of a cathode ray oscilloscope measuring the anode voltage and ion current during a stable operation mode;

Figure 6 shows an alternative circuit for the anode signal generator; and

Figure 7 shows the output of the circuit of Figure 6.

### **Detailed description of preferred embodiments**

10        PCT/AU01/01548 to the present applicant, describes a gridless ion source that operates in a pulsed mode. One of the embodiments thereof describes an ion source in which the anode voltage is pulsed in order to produce an intermittent ion current. Specific examples describe the period of the anode voltage being of the order of 1 second.

15        It has been recognized by the present inventors that where the ion source can repeatedly initiate the ion current, the control systems can operate the ion source so as to intermittently extinguish the ion current. The present inventors have further recognized that if the ion current is extinguished on a timescale at which instabilities are produced, or faster, then the complex protection circuitry required for detecting and eliminating  
20        instabilities can be reduced or removed altogether.

With reference to Figures 1 and 2, there is shown an ion source 100 in accordance with a preferred embodiment of the invention. The ion source 100 includes a base plate 101 that screws or otherwise engages with a cylindrical shroud 102. The shroud has an inner sloping surface 103 that defines an open end 116 of an ionisation region 113 to be  
25        described below. The base plate 101 has a collar 105, extending upward from which is a threaded section 106 for engagement with the shroud 102. The base 101 has an upper annular face 107. An inner circumferential flange 108 extends from the face 107 to locate a ring magnet 114 thereon. The magnet is preferably a high flux rare earth magnet such as an NdFeB magnet.

Disposed on the magnet 114 is a spacer 117, for example of aluminium, that provides a radiation shield to prevent the magnet 114 from overheating due to radiation from the anode 112.

5 The anode 112 has an end wall 120 and an outwardly sloping side wall 121. The side wall and end wall together define the ionisation region 113. A filament 111 is supported at the open end 116 of the ionisation region 113 by filament support legs 130. The filament legs 130 are connected to the shroud 102 through insulating mountings 131 to electrically isolate the filament legs 130 from the shroud 102. The filament legs 130 are each electrically conducting and have an electrical connection point 132 for  
10 connecting into a filament supply circuit (not shown).

A projection 123 extends from the anode end wall 120 into the ionisation region 113. The projection 123 shown in Figure 1 is curved having an apex located on an axis of the anode. In alternative embodiments, the projection may have angled faces or the like. The projection provides a focal point for the electrons emitted by the cathode.

15 The anode 112 is located within the shroud by upper and lower insulating rings 118, 119. A gas chamber 140 is defined by the anode 112, the insulating rings 118, 119 and the inside surface of the shroud 102. The upper insulator 118 is a rigid insulator for holding and locating the anode 112 properly in place. The insulator 118 is also required to have a high temperature resistance and low thermal expansion in order that the  
20 insulator provides a seal for the gas chamber under operating conditions. Preferred materials for the upper insulator include glass, ceramic or polymers such as PEEK (polyethylethylketone). The lower insulator is preferably a high temperature elastomer ring that provides a resilient seal for the gas chamber 140 when the base 101 is screwed into the shroud.

25 An inlet 141 (Figure 2) through the shroud is connectable to a gas line (not shown) that supplies gas to the gas chamber 140. Control of the gas flow is governed by a mass flow controller or similar control mechanism disposed upstream of the ion source, as is well known in the art.

30 Extending through the anode side walls 121 are a plurality of channels 125, each terminating in the ionization region 113 at an aperture 126 disposed adjacent the end wall

120. The channels 125 provide a conduit from the gas chamber 140 to the ionization region 113. The channels 125 extend downwardly (as depicted in Figure 1) from the outer anode wall to the ionization region such that the channels are pointed at the projection 123. This ensures that the incoming gas molecules are on average directed at the projection 123. Gas ionisation efficiency is thereby increased because the gas molecules are introduced in proximity to and in the direction of the region of highest electron concentration and electron energy.

As shown in Figure 1, the projection 123 is integrally formed with the end wall 120. Also shown within the anode 112 is a cavity 127 that receives a cooling fluid from an inlet conduit 150. The cavity 127 extends to an underside surface 128 of the end wall and the projection 123. The thickness of the end wall is preferably less than 10mm in order that the cooling fluid can sufficiently cool the projection. The minimum thickness of the end wall and projection is determined only by the limits of the manufacturing processes used to fabricate the anode. In practice, the thickness of the end wall is approximately 2mm.

The fluid conduit 150 is a coaxial conduit, having an inner conduit 151 for supplying fluid, eg water, to the cavity 127 and an outer conduit 152 for removing fluid from the cavity. The inner conduit 151 extends into the cavity so that the outlet end 153 of the conduit is disposed adjacent the underside surface 128 of the end wall. This ensures that the coolest water is directed at the end wall and projection, which receives the majority of the anode heat load. The outlet 153 of the inner conduit has a notch 154 so that in the event that the inner conduit is inserted into the cavity until the conduit abuts the underside surface of the end wall, the flow of water is not restricted.

The fluid conduit 150 extends through the central aperture of the ring magnet 114 and the base plate 101 and can be used to provide an electrical connection to the anode with electrical breaks provided upstream of the connection.

In operation the anode is provided with a voltage signal that fluctuates above and below an ionisation threshold, which depends on the pressure in the vacuum chamber and the type of gas being used. In many normal operating conditions, the ionisation threshold is of the order of 30-60 Volts, but can be higher. Greater detail of the anode voltage

signal will be described below. An AC current of approximately 16A is passed through the cathode to stimulate electron emission. Electrons generated at the cathode, which is at or near earth potential, are influenced by the anode potential and are accelerated toward it. The magnetic field imparts a spiral motion on the electrons increasing the time which the electrons spend in the ionisation region and thus their potential to ionise gas molecules, and focussing the electrons toward the longitudinal axis. When the anode voltage is sufficiently high, the electrons gain enough energy that collisions with gas molecules cause ionisation. Positive ions created in the ionisation region experience the opposite effect to the electrons and are accelerated away from the anode out of the open end 116 of the ionisation region. The general theory of operation of the ion source is known from Applicant's previous applications referenced above.

The power supply system of the ion source will now be described with reference to Figure 3. The power supply 200 comprises a voltage generator circuit 201, a cathode supply circuit 202 and a gas control circuit 203 which operates a mass flow controller or similar control device (not shown). In its simplest form, the anode voltage generator circuit comprises a fully rectified mains voltage signal. A variable output transformer 210 receives a mains supply at the primary end 211, e.g. 240 V, 50Hz for Australia or 220V, 60Hz for USA. A sample signal is shown in Figure 4A. The transformer outputs a variable voltage signal e.g. 0-300 V which may be determined by a dial producing a continuous output range, or by discrete tapings on the transformer secondary windings which are selected through electronic relays 212. The frequency of the transformer output (Figure 4B) is the same as the frequency at the input (Figure 4C). The output 213 is passed through a full wave diode bridge circuit 214 which rectifies the negative portion of the AC cycle, converting it to a positive potential. The resultant output (Figure 4C) becomes the signal 215 provided to the anode of the ion source. As can be seen from Figure 4, the signal provided to the anode is at twice the frequency of the mains supply.

Figure 5 shows a screen capture 500 of a cathode ray oscilloscope monitoring the anode voltage in channel 1 and the ion current in channel 2. The ion current is measured by measuring the voltage across a sense resistor disposed in a wire providing a bias voltage of approximately 100V to a plate positioned approximately 25 cm from the ion source. The plate is biased to approximately negative 60-100 V to remove any signal due

to electrons. The anode voltage signal 501 has a frequency of 100Hz and amplitude 200 V. The anode voltage is unregulated and thus at the onset of the ion current 502, the anode voltage initially drops as the plasma starts to draw power from the anode. As can be seen in Figure 5, the ion current threshold is approximately 150 V. This threshold will  
5 depend on several factors including the gas type, background chamber pressure and gas flow to the ion source. It can further be seen that when the anode voltage drops below the threshold at the end of the cycle 503, the ion current is extinguished almost immediately.

That is, the ion current is produced at a frequency of 100 Hz in synchronization with the anode voltage signal, with approximately 5 ms between pulses of ion current.

10 If it is desired to reduce the time between ion current pulses, then it is possible to provide a DC offset to the anode voltage signal. For example, for an ionization threshold of 50 V, a 40 V DC offset signal may be provided. The modulating signal therefore only requires to add 10 V before the ionization threshold is reached, and thus the ionization will occur earlier in the anode voltage cycle.

15 Because the voltage reduces to zero every approximately 10 ms, any fault condition that occurs during the high voltage portion of the cycle is prevented from continuing to build, thereby protecting components within the vacuum chamber.

Typically, fault conditions such as arcing will only occur at voltages well above the ionization threshold. If a continuous ion current is desired, then the anode voltage  
20 signal can be provided with a DC offset above the ionization threshold but below the threshold for a fault condition. The anode voltage signal will then cause a continuous ion current to be produced whilst modulating above and below the fault condition threshold. The higher voltages of the cycle will produce a higher ion current with greater ion energy, but fault conditions will be alleviated, without cutting out the power supply,  
25 when the anode voltage signal is modulated to below the fault condition threshold.

An alternative circuit for the anode voltage generator is shown in Figure 6. In this circuit, a capacitor 230 is placed between the voltage and ground after the output of the diode bridge 214. The capacitor serves to flatten out the rectified mains voltage signal. Under no load, e.g. when there is no gas being provided to the ion source, the anode  
30 voltage will be substantially constant, as shown in Figure 7A, because the capacitor will



provide charge to the anode during the low portions of the mains voltage cycle. When the anode starts to draw current, i.e. when the ion current is produced, the capacitor will start to discharge during the low portions of the mains cycle (Figure 7B). The amount that the capacitor discharges will depend on the size of the ion current and the capacitance. By  
5 matching the capacitance of the capacitor 230 to the typical operating conditions, the circuit can be made to remain above the ionization threshold so that the ion current is maintained for the full cycle. Alternatively, by providing a lower capacitance, the circuit can be made to extinguish the ion current, but for a briefer period than if no capacitor is provided. However, in each case, when an additional load is placed on the circuit, such as  
10 when a fault condition occurs, the additional load will draw extra current from the capacitor until the capacitor is discharged, and the voltage drops below the threshold required to maintain the fault condition and possibly also the ion current (Figure 7C). That is, the anode voltage signal modulates above and below the fault condition threshold only during the presence of the fault condition.

15 As will be appreciated, the embodiments of the invention described herein demonstrate a simplified power supply. Large transients are prevented from occurring because the anode voltage is reduced below an ionization threshold, and to zero in preferred embodiments, at the end of every cycle.

Further protection is provided because the anode voltage is unregulated. That is,  
20 the maximum power that can be drawn from the anode circuit is limited by the voltage setting of the anode. When a fault condition occurs, the available voltage is shared between the ion current and the fault condition, and thus for the fault condition to grow, the ion current must shrink. If the anode voltage were to be regulated, then the anode voltage and ion current would be maintained even when the additional load of the fault  
25 condition was placed on the circuit. Thus regulating the anode voltage could potentially feed and maintain a fault condition, albeit only for the period of the voltage cycle.

While particular embodiments of this invention have been described, it will be evident to those skilled in the art that the present invention may be embodied in other specific forms without departing from the essential characteristics thereof. The present  
30 embodiments and examples are therefore to be considered in all respects as illustrative

and not restrictive, and all changes which come within the meaning and range of equivalency are therefore intended to be embraced herein.

Throughout the specification, the word “comprising” and variations such as “comprise”, “comprises” etc, are used inclusively, that is, the features specified may be  
5 combined with further features in various embodiments of the invention.